

Impressions with Honigum Pro

TECHNICAL DATA

Honigum Pro	Light		Mono				Heavy				Putty
											
	Fast		Fast		Fast		Fast		Fast		
ml	50/25	50/25	380	380	50	50	380	380	50	50	380
Mixing time [min]											
Intraoral working time [min]	≤ 1:00	≤ 0:30	≤ 1:00	≤ 0:30	≤ 1:00	≤ 0:30					
Max. extraoral working time [min]	≤ 2:45	≤ 1:30	≤ 2:45	≤ 1:30	≤ 2:45	≤ 1:30	≤ 2:45	≤ 1:30	≤ 2:45	≤ 1:30	≤ 1:45
Setting time in the mouth [min]	≥ 3:15	≥ 2:00	≥ 3:15	≥ 2:00	≥ 3:15	≥ 2:00	≥ 3:15	≥ 2:00	≥ 3:15	≥ 2:00	≥ 3:15
Dimensional change after 24 h [%]	≤ 0.35	≤ 0.35	≤ 0.4	≤ 0.4	≤ 0.4	≤ 0.4	≤ 0.4	≤ 0.4	≤ 0.4	≤ 0.4	≤ 0.5
Compression set [%]	≤ 0.25	≤ 0.25	≤ 0.35	≤ 0.35	≤ 0.35	≤ 0.35	≤ 0.5	≤ 0.5	≤ 0.5	≤ 0.5	≤ 0.6
Shore-A-hardness	≈ 48	≈ 48	≈ 56	≈ 56	≈ 56	≈ 56	≈ 68	≈ 68	≈ 68	≈ 68	≈ 66
Strain in compression [%]	≈ 4.0	≈ 4.0	≈ 2.8	≈ 2.8	≈ 2.8	≈ 2.8	≈ 1.8	≈ 1.8	≈ 2.0	≈ 2.0	≈ 2.0
Color											